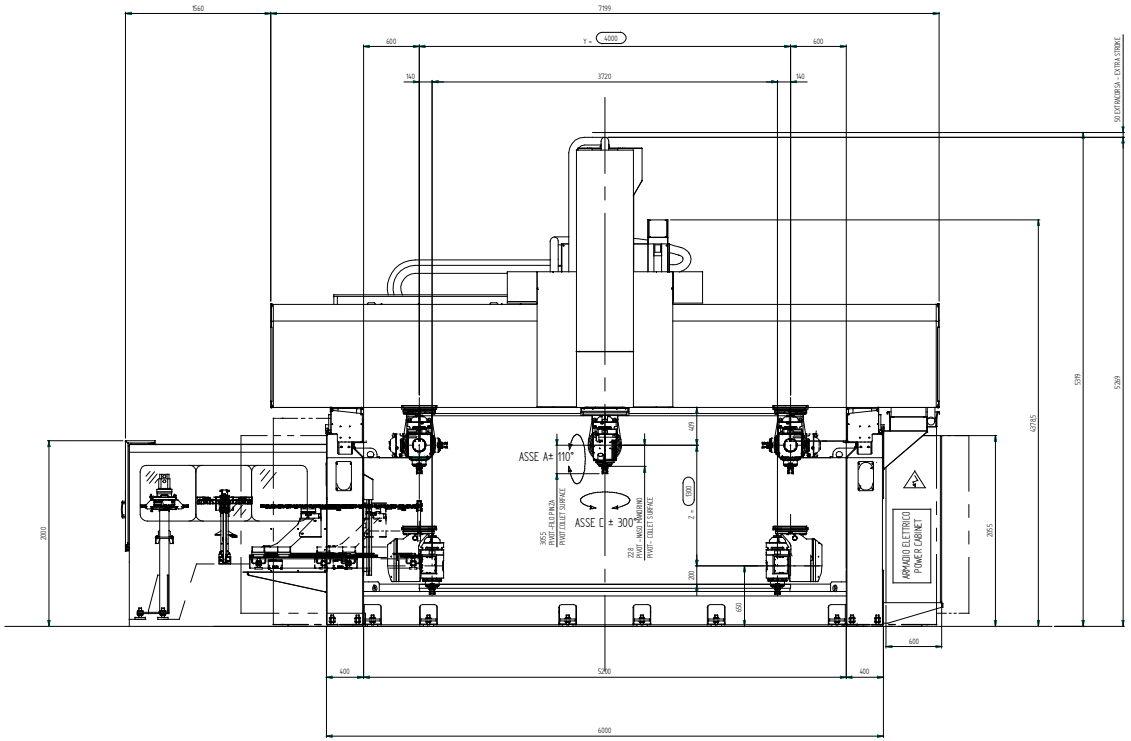
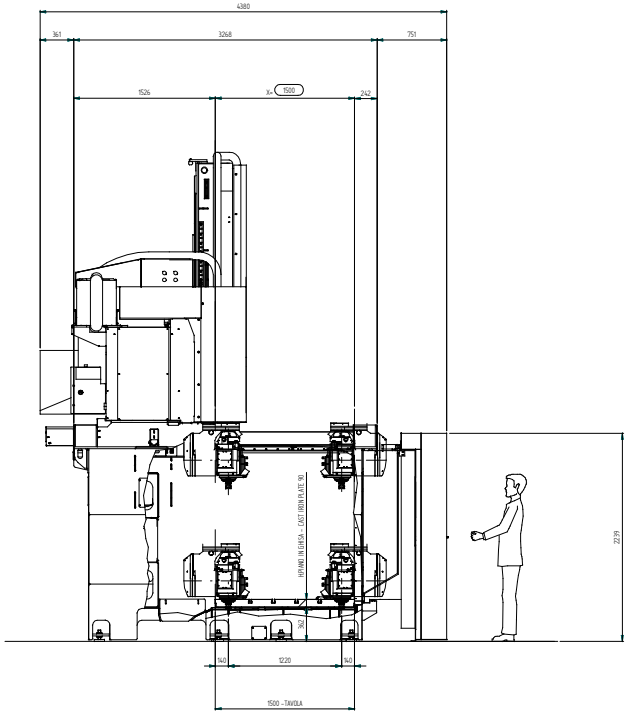
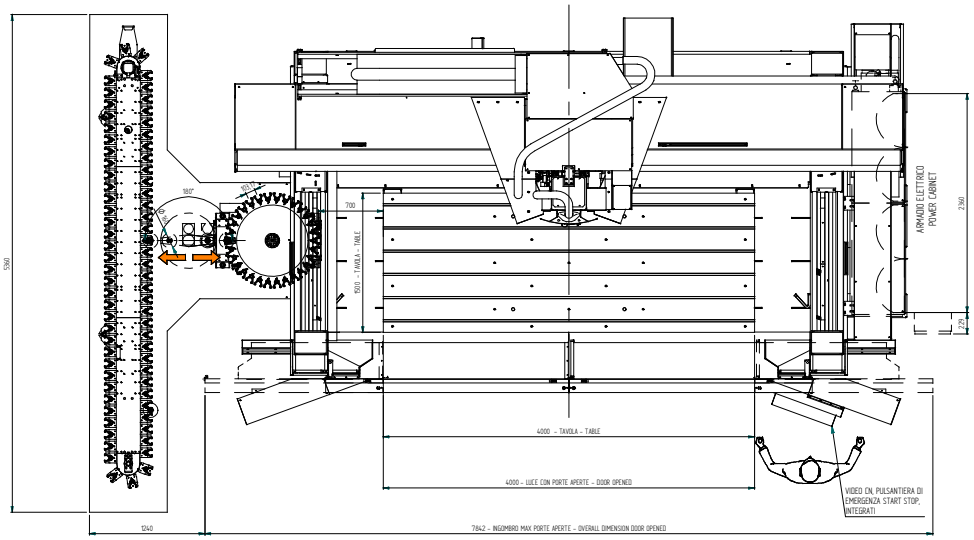
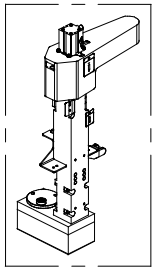
Provisional Layout

HSK63, max tool leght = 642mm, tool nr°=100, max tool weight= 15kg



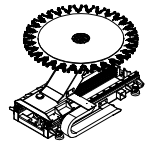






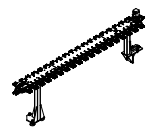
Motorized hand, Tool trasport between the two cribs

Nr positions	30 *
Hands material	STEEL
Hands interaxe	103,17 mm
Tool connection	HSK 63 A - E - F
Max weight single tool	15 Kg
Total max weight	90 Kg



	Φ max (mm)	L max (mm) (mm)
All positions used	95	642
Free position	160	642

Nr positions	72 *
Hands material	STEEL
Hands interaxe	127 mm
Tool connection	HSK 63 A - E - F



* Max positions nr. used = 29+71=100
(every tool crib has to have one position free)

Nr.	Data	Designazione	Descrizione Modifica					Progettato/Mer
	Designato/Designer		Controllato/Checken	Approvato/Approve d.	Vert.Ironma/Verifier	Cliente/Customer		
Data/ Date	11/2009							
Firma/ Sign.	Salem J.					Macc.Tipo/Type Mach.	CRONUS K.	Scala/Scale 1:20
Descrizione/Description	LAYOUT CRONUS K.							
Prog.						Nr. Disegno Drawing Nr.		Revis. 0

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Reg. Imp. BG 01 412 130 161
Export Id. BG 03452 - R.E.A. 204574
Cod. Identif. Comunit. IT 01 412 130 161
Cod. Fisc. / P. IVA 01 412 130 161

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